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The inclinometer type Glötzl NMG is a probe for taking manual measurements of the angles of inclination in a guide tube. These measurements provide insight into movements in fills, e.g. dams, trafficway embankments, backfills behind retaining walls, and into movements in sliding masses, soil and rock.

The sensor works inside a guide tube which is inserted in boreholes or installed in fills. Hence it is possible to measure and record changes of a structure's inclination or the movement of layers.

#### 1 Measuring sensor NMG

The sensor is made of rust-proof and acid-resisting material. For guidance inside the measuring tube, it is equipped with two spring-loaded rockers, each with two wheels.

Depending on the version, the sensor comes with either one or two tilt sensors (offset 90°).

The tilt sensor is an accelerometer that responds to gravity. In this particular case,  $\pm 1$  g corresponds to an angle of  $\pm$  90 °. Since the output voltage follows the angle sinusoidally, an adjustment is required for bigger angles.

1.1 Versions

Type NMG 30/1	Measuring range $\pm$ 30°	Measuring axis A-A
Type NMG 30/2	Measuring range $\pm$ 30°	Measuring axes A-A and B-B
Type NMG H 30/0.5	Measuring range $\pm$ 30°	Horizontal inclinometer 0.5 m
Type NMG H 30/1	Measuring range $\pm$ 30°	Horizontal inclinometer 1.0 m

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1.2 Technical data

Weight 2.2 or 3.2 kg Linearity  $\pm$  0.05 % of result Hysteresis  $\pm$  0.001 % of result Temp. sensitivity ± 0.005% FS/°C Guide tube dia. max. 70 mm min. 35 mm

Measuring length	0.5 or 1.0 m
Overall length	0.7 or 1.2 m
Operating range	- 5 ° C to + 60 ° C
Shock resistance	1500 g, 6 ms



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## 2 Cable and accessories

- 2.1 Measuring line made of PUR/PVG, dia. 10 mm, with Kevlar core, 6 conductors, markings every 0.5 m, weight 0.15 kg per m
- 2.2 Cable reel type NMK 2 for max. 100 m cable, with slip ring contacts for two measuring axes, weight 7.0 kg
- 2.3 Adapter for inclination measuring tube NMF 48, with clamp for cable and guide wheel, weight 1.5 kg
- 2.4 Transport case for probe, readout unit and guide set. Dimensions: 680 mm long, 460 mm deep, 200 mm high.

## 3 Inclinometer guide tube

3.1 Guide tube with 4 grooves for the inclinometer, made of plastic or aluminium

Length3000 mmOverall diameter55 mmInner diameter48 mmWeight/meter1 kg

3.2 Coupling for the guide tube, made of plastic or aluminium

Length300mmOverall diameter65mmWeight0.3kg

- 3.3 Plug-type end cap type SV 48 with fixing screw
- 3.4 Slip-on end cap type KV 48 with fixing screw
- 3.5 Knock-in end plug type V 48, made of plastic or aluminium



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- 1 Inclination probe
- 2 Adapter for inclination measuring tube, with guide wheel and cable clamp
- 3 Slip-on end cap
- 4 Guide tube with 4 grooves, 3 m long
- 5 Coupling sleeve, 0.3 m long
- 6 End plug



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# 4 Measuring unit VMG 14-1

The multimeter is used to measure nearly all individual standard probes, additionally it can also be used for line measuring methods (e. g. inclinometers). It has a charger and rechargeable, maintenance-free NiCD batteries, i. e. it can be operated independent of a mains outlet and can be reloaded either via the 230-V-mains or the car battery (12 V). The unit is programmable by keyboard or V24-interface. All measured data are stored and can be read out by the serial interface.

For the line measuring method variable programs which are easy to be operated from the user are available. With these programs the length of measuring steps, the total measuring length and the sort of measurement are defined.

Additionally the unit can be used as a temporary data recording system (data logger). A time program automatically calls the data by the connected multiplexer and saves them in an allocated file.

## Front panel and keyboard assignment



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#### (1) Display

Resolution (240 x 160) Pixels, filling factor  $\approx$  92 % at pixel grid 0.35 mm, effective display surface (88 x 60) mm<sup>2</sup>, optimum viewing direction 10 ° from below, coated visual windows, monochromic, standard display black on white background, background lighting cold cathode fluorescence lamp (CFL), typ. luminosity 120 cd/m<sup>2</sup>, automatic luminosity and contrast control, manual resetting of luminosity curve

#### (2) Keyboard

18 input keys, 1 switch on key, 1 switch off key, foil keyboard with bellied key surfaces. Height about 2.5 mm

#### Sensor supply

Two channels to be separately switched on and off

bipolar voltage, controlled: +/- 2.5 - +/- 5.0 - +/- 10.0 - +/- 12.0 V

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- bipolar voltage, uncontrolled: +/- 15.0 V
- unipolar voltage, controlled: +/- 12 V
- Current, controlled: 0.1 to 4.0 mA

## **Digital ports**

- RS485 (sensor bus)
- V24 (modem DFÜ)



## **Analog inputs**

Two channels, aligned in parallel, at one ADC input, about 10 Hz sensing rate over all channels together, resolution of digitalisation 16 Bit, self calibrating, channels switchable between current (RE  $\approx$  68  $\Omega$ ) and voltage (RE  $\approx$  1M $\Omega$ ). Current measuring ranges: 0.5 - 1.0 - 2.0 - 5.0 - 10.0 - 25.0 mA Voltage measuring ranges: 0.1 – 0.2 – 0.5 – 1.0 – 2.0 – 5.0 V

## **Power supply**

- external: supply voltage 240 V<sub>AC</sub>
- external: direct voltage 12 . . 24 V<sub>DC</sub>
- internal: NiHM accumulators 6.2 V / capacity 7Ah / form R14

#### **Dimensions and weight**

Weight: 3.3 kg without current line Dimensions: W = 190 mm, H = 120 mm, D = 210 mm

## Software and memory size

Standard reading software for the communication PC – VMG 14-1

- 30.000 single measured data
- 250 projects
- 449 sensors
- 299 types

#### Case

Sturdy aluminium profile with carrying handle, protection type IP67 (splash proof); as supplementary accessory an artificial leather bag is available.



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#### Charger

The Delta-U-Charger is equipped with an automatic charge control (integrated charge processor), end-of-charge control and excess temperature control.

The control recognizes the actual state of the accumulator and prevents an overcharge.

## Accumulator and standby

When the unit is not used it has to be reloaded every 6 to 8 weeks.

Loading state – minimum 5.2 V, maximum 6.9 V. The actual loading state can be called in the menu "Unit setting" under "battery state".

At 4.6 V automatic switch-off due to deep discharge.

Operating time: on an average 18 hours (13 – 15 hours in case of inclinometer probe), dependent on sensor, without background lighting of display.

#### 5 Installation materials and tools

- 5.1 Electric drill with storage battery and charger
- 5.2 Setting rivets for joining the guide tube to the coupling, pack of 100 pcs.
- 5.3 Rivet setting tongs
- 5.4 Water-proof sealing tape for sealing the joints, 50 mm wide and 10 m long

#### 6 Inclinometer dummy probe

for checking the installed guide tube for obstructions

- 6.1 Type NMB 50 with 50 m steel rope and rope reel, 7.5 kg
- 6.2 Type NMB 100 with 100 m steel rope and rope reel, 8.5 kg



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# Type Glötzl NMG

## Sales Information

- 2.6.1.1 Measuring sensor NMG
- 2.6.1.1.1 Inclinometer NMG 30/1, measuring range +/- 30°, 1 measuring axis, measuring length 0.5 m
- 2.6.1.1.2 Inclinometer NMG 30/2, measuring range +/- 30°, 2 measuring axes, measuring length 0.5 m
- 2.6.1.1.3 Horizontal inclinometer NMG H 30/0.5, measuring range +/- 30°, 1 measuring axis, measuring length 0.5 m
- 2.6.1.1.4 Horizontal inclinometer NMG H 30/1, measuring range +/- 30°, 1 measuring axis, measuring length 1 m
- 2.6.1.2 Cable and accessories
- 2.6.1.2.1 Measuring line made of PUR, d = 10 mm, with core, markings every 0.5 m
- 2.6.1.2.2 Cable reel NMK 2 for max. 100 m cable, with slip ring contacts for 2 measuring axes
- 2.6.1.2.3 Adapter for inclination measuring tube NMF 48 with clamp for cable and guide wheel
- 2.6.1.2.4 Transport case for probe (680 x 460 x 200)



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2.6.1.3	Inclinometer guide tube
2.6.1.3.1	Guide tube, made of ABS, with 4 grooves, d = 55 mm, l = 3000 mm
2.6.1.3.2	Coupling for guide tube, made of ABS, d = 65 mm, $I = 300 \text{ mm}$
2.6.1.3.3	Plug-type end cap SV 48 with fixing screw
2.6.1.3.4	Slip-on end cap KV 51 with fixing screw
2.6.1.3.5	Knock-in end plug PV 48 for foot
2.6.1.5	Multimeter VMG 14.1 with data memory and measuring program
2.6.1.6	Installation materials
2.6.1.6.1	Electric drill with storage battery and charger
2.6.1.6.2	Setting rivets d = 3 mm
2.6.1.6.3	Rivet setting tongs
2.6.1.6.4	Water-proof sealing tape, 50 mm wide, 10 m long
2.6.1.7	Inclinometer dummy probe NMB 50 I = 0.5 m, with 50 m steel rope and rope reel